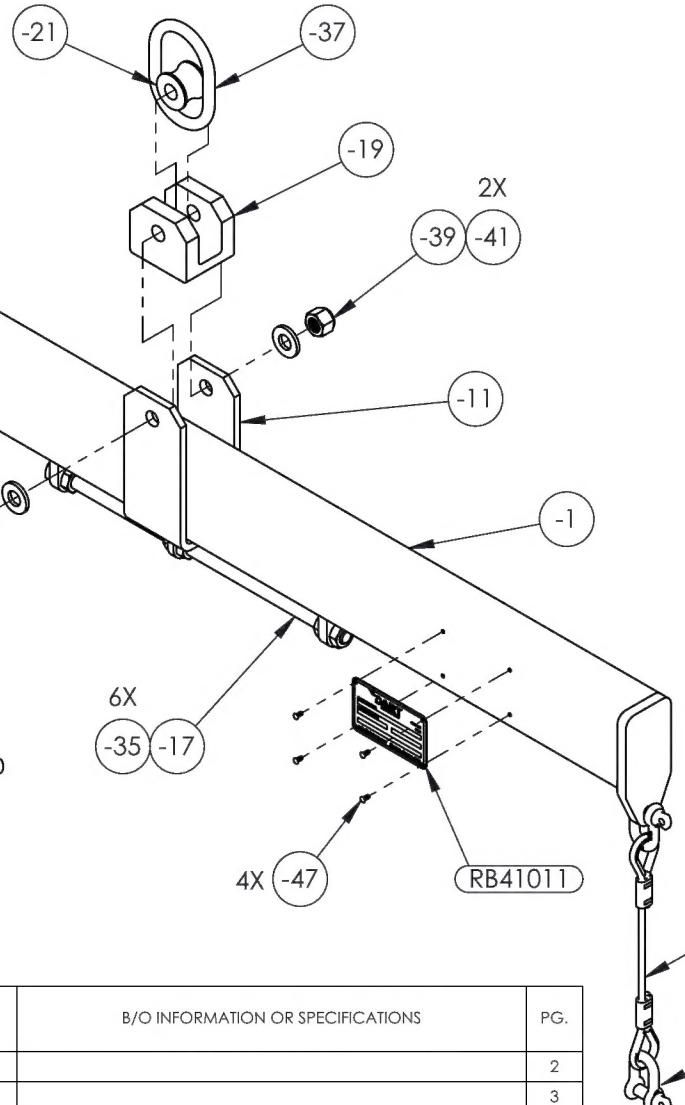
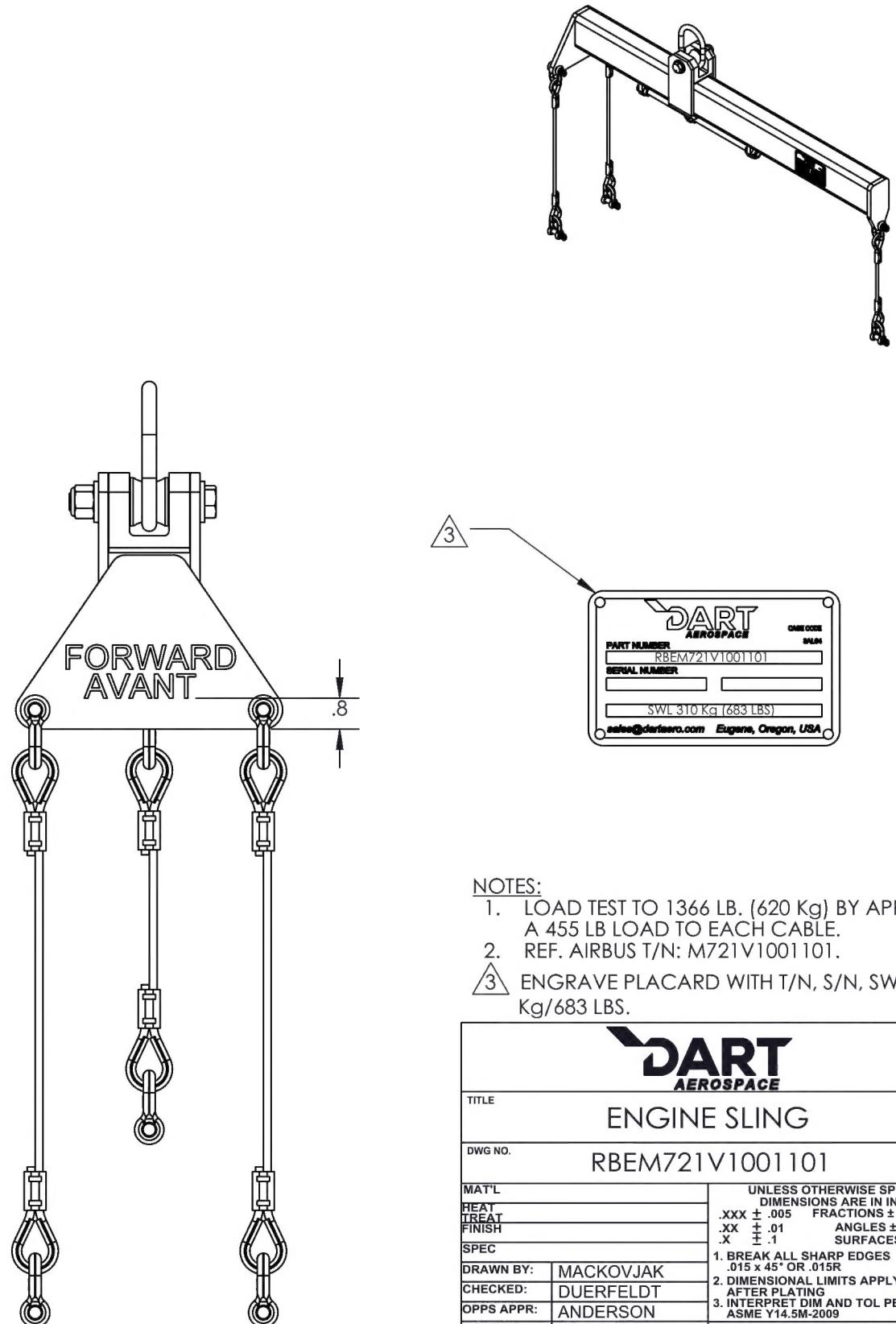


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ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				X	-1	1	BEAM WELDMENT			2
					1	-3	BEAM	STEEL		3
					1	-5	SINGLE END PLATE	A36/1018/1020 HR		4
					1	-7	DOUBLE END PLATE	A36/1018/1020 HR		5
				2	-9	1	ADJUSTMENT TAB	A36/1018/1020 HR		6
				X	-11	1	CRADLE WELDMENT			7
					1	-13	CRADLE	A36/1018/1020 HR		8
					1	-15	CRADLE TAB	A36/1018/1020 HR		9
						-17	1	ADJUSTMENT ROD	S.S. 1/2-13 (MCMASTER-CARR # 98804A118) MODIFIED	10
						-19	1	CRADLE SPACER	6061	11
						-21	1	HOIST SPACER	S.S. 303	12
				X	-23	1	SHORT CABLE ASSEMBLY			13
					1	-25	SHORT CABLE	STEEL Ø3/16, 6 x 19, 760 LBS (MCMASTER-CARR # 3440T55) MODIFIED		13
				X	-27	2	LONG CABLE ASSEMBLY			14
					1	-29	LONG CABLE	STEEL Ø3/16, 6 x 19, 760 LBS (MCMASTER-CARR # 3440T55) MODIFIED		
	2	2		B/O	-31	1	COMPRESSION SLEEVE	S.S. 3/16 ROPE X 1 (MCMASTER-CARR # 3755T17)		14
	2	2		B/O	-33	1	THIMBLE	STEEL 11/16 x 1-5/16, Ø3/16 CABLE (MCMASTER-CARR # 3494T12)	13, 14	
				B/O	-35	6	THIN HEX NUT	STEEL 1/2-13 (MCMASTER-CARR # 93839A823)		1
				B/O	-37	1	HOIST RING	S.S. MCMASTER-CARR # 30765T6		1
				B/O	-39	1	HEX LOCK NUT	STEEL 1/2-20 (MCMASTER-CARR # 97135A255)		1
				B/O	-41	2	WASHER	STEEL 1/2 IN. (MCMASTER-CARR # 98023A033)		1
				B/O	-43	1	HEX HEAD BOLT	STEEL AN8-34A		1
				B/O	-45	6	SHACKLE	STEEL CROSBY # 1019178 (WESTECH RIGGING)		1
				B/O	-47	4	SCREW NAIL	STEEL #6 X .25 (MCMASTER-CARR # 90081A144)		1
				B/O	-49	1	STICKER	BLACK CUT VINYL SIGNS NOW		
				B/O		1	PLACARD	ALUMINUM RB41011		1
ASSY -29	ASSY -23	ASSY -11	ASSY -1							

REVISIONS			
REV	ECR	DESCRIPTION	DATE
1		RELEASED FOR PRODUCTION.	12/22/2016
2	17-0128	ADDED NOTE <sup>3</sup> SHEET 1, -1 DELETED INK STAMP NOTES. -3 CH'D DIM'S WAS 4X Ø.125 THRU IS 4X Ø.120 ±.005 .5, WAS .65 IS 2X .65, WAS 1.704 IS 2X 1.704. -5 CH'D DIM WAS 2X 4.00 IS 4.00. -11 DELETED INK STAMP NOTE. -23 & -27 ADDED NOTE. -49 ADDED STICKER & DWG.	5/31/2017



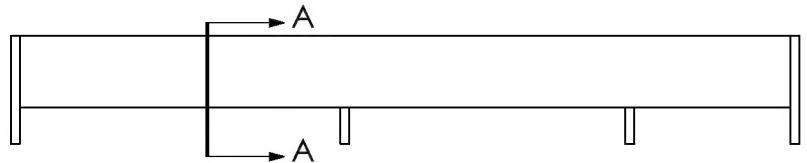
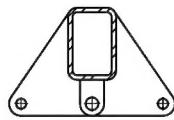
NOTES:

1. LOAD TEST TO 1366 LB. (620 Kg) BY APPLYING A 455 LB LOAD TO EACH CABLE.
2. REF. AIRBUS T/N: M721V1001101.
3. ENgrave PLACARD WITH T/N, S/N, SWL 310 Kg/683 LBS.

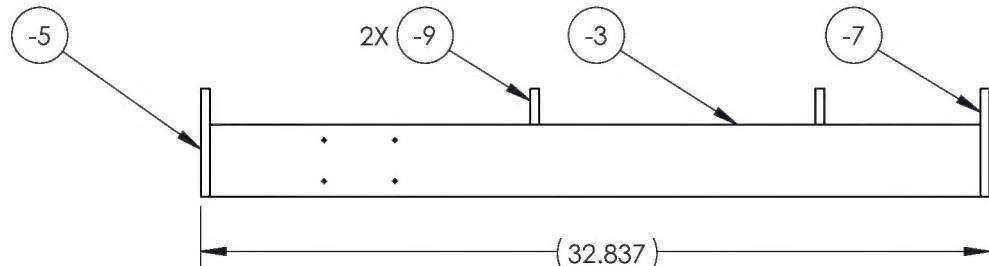
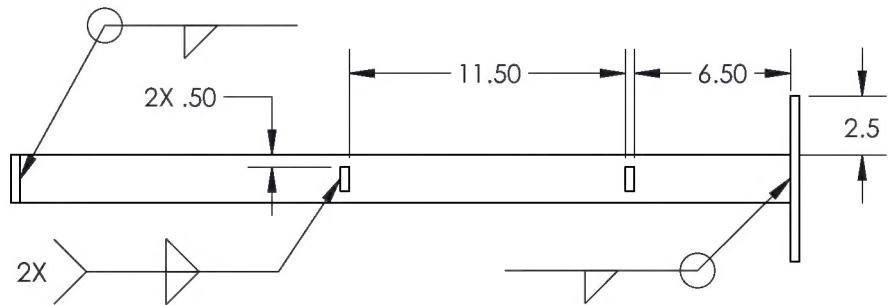
DART AEROSPACE	
TITLE	
DWG NO. RBEM721V1001101	
REV	2
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	XXX ± .005 FRACTIONS ± 1/8
TREAT	XX ± .01 ANGLES ± 5°
FINISH	X ± .1 SURFACES = 125
SPEC	1. BREAK ALL SHARP EDGES ✓ 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: MACKOVJAK	.015 x 45° OR. 015R
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:6	DATE 11/17/2016
DATE 11/17/2016	SHEET 1 OF 16

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REV			ECR			DESCRIPTION			REVISIONS		
2	17-0128	-1 DELETED INK STAMP NOTES.			DATE	INITIAL	APPROVED	5/31/2017	RJC	JAG	



SECTION A-A



(-1)

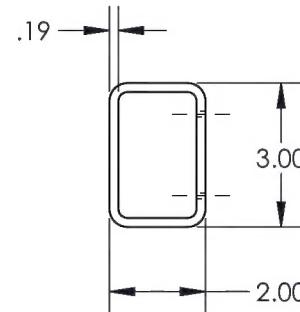
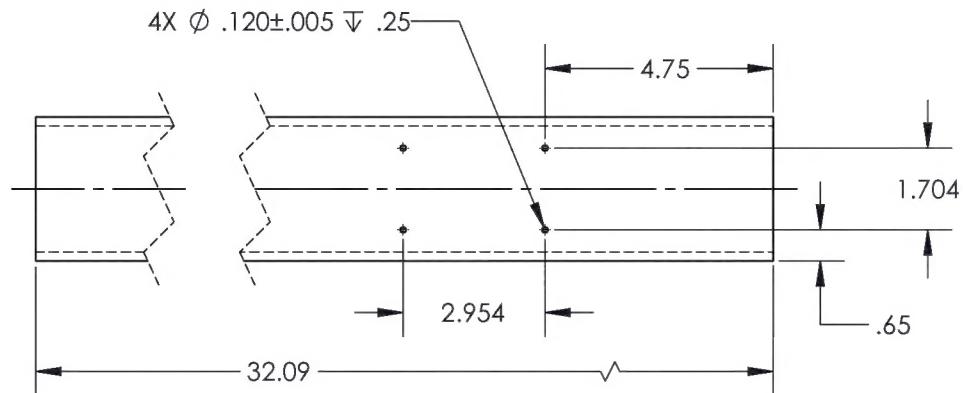
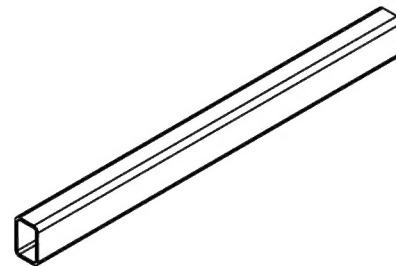
BEAM WELDMENT

DART AEROSPACE	
TITLE	
ENGINE SLING	
DWG NO. RBEM721V1001101-1	
REV 2	
MAT'L	
HEAT	
TREAT	
FINISH POWDER COAT YELLOW	
SPEC FED #13538	
DRAWN BY:	MACKOVJAK
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
H175	
SCALE	1:8
DATE	11/16/2016
SHEET 2 OF 16	

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
.XXX ± .010 FRACTIONS ± 1/8  
.XX ± .03 ANGLES ± 1°  
X ± .1 SURFACES = 125 ✓  
1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R  
2. DIMENSIONAL LIMITS APPLY  
AFTER PLATING  
3. INTERPRET DIM AND TOL PER  
ASME Y14.5M-2009

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0128	-3 CH'D DIM'S WAS 4X Ø.125 THRU IS 4X Ø.120±.005 ✓ .5, WAS .65 IS 2X .65, WAS 1.704 IS 2X 1.704.	5/31/2017	RJC	JAG



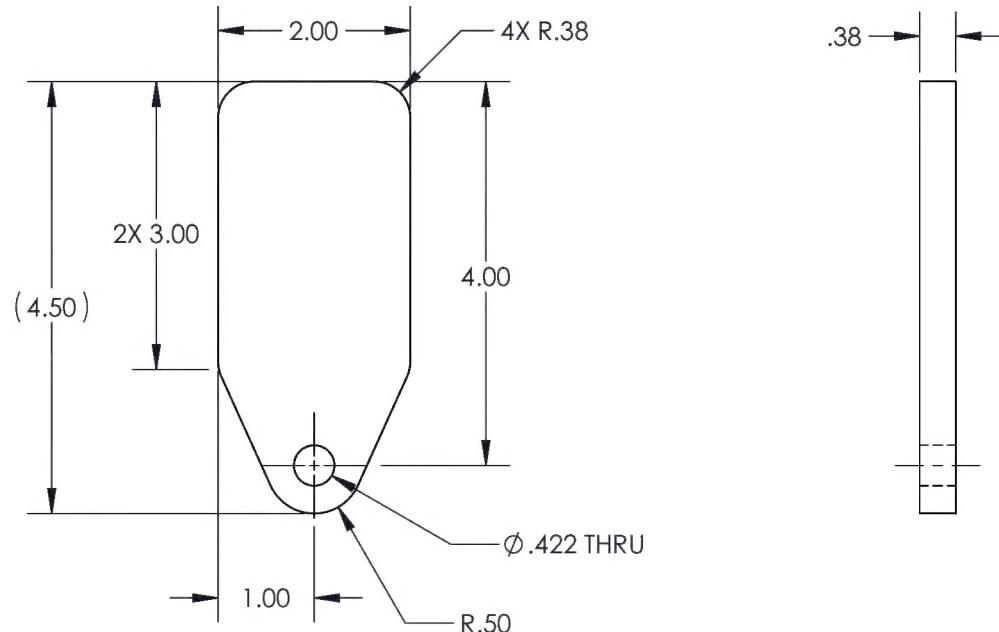
(-3)

BEAM

DART AEROSPACE	
TITLE	
ENGINE SLING	
DWG NO. RBEM721V1001101-3	
REV 2	
MATERIAL STEEL	
HEAT TREAT	
FINISH SEE -1	
SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL	
H175	
SCALE 1:4	DATE 11/17/2016
SHEET 3 OF 16	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0128	-5 CH'D DIM WAS 2X 4.00 IS 4.00.	5/31/2017	RJC	JAG



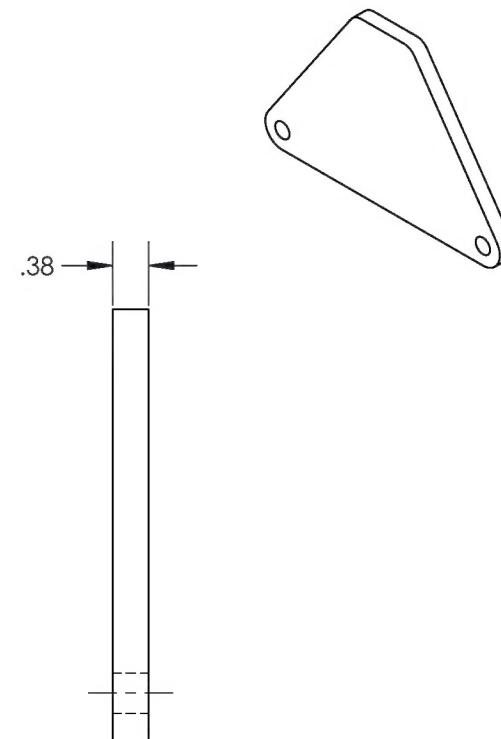
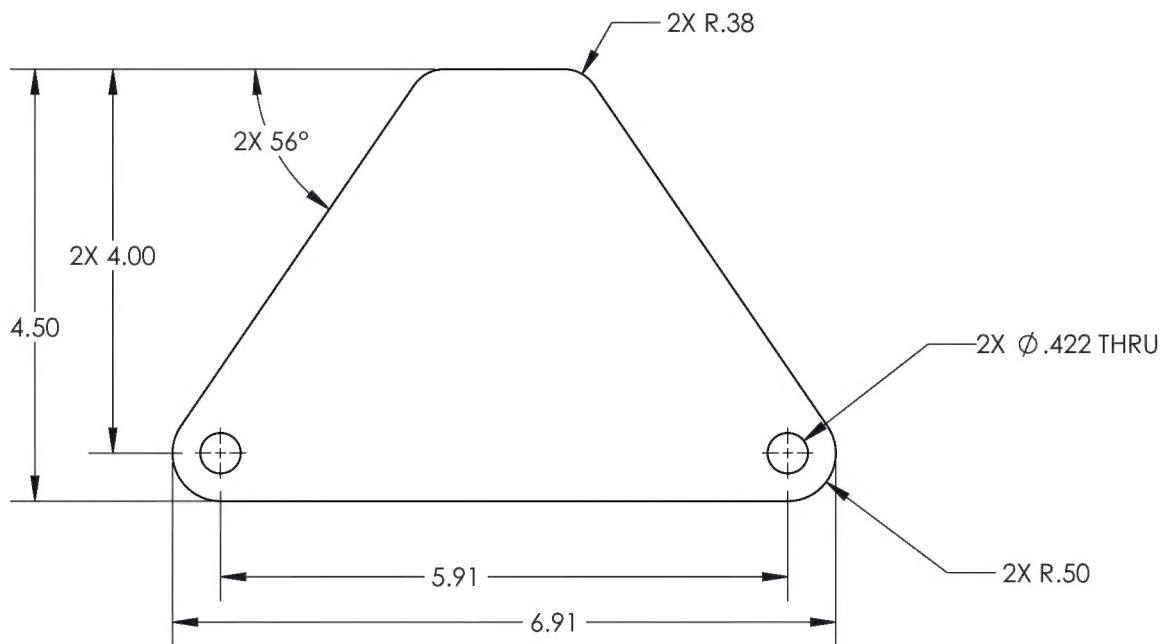
(-5)

SINGLE END PLATE

DART AEROSPACE	
TITLE	
ENGINE SLING	
DWG NO. RBEM721V1001101-5	
REV 2	
MAT'L A36/1018/1020 HR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.000 ± .010 FRACTIONS ± 1/8	
.00 ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL	H175
SCALE 1:2	DATE 11/17/2016
SHEET 4 OF 16	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-7)  
DOUBLE END PLATE

<b>DART</b> AEROSPACE	
<b>ENGINE SLING</b>	
<b>TITLE</b>	
<b>DWG NO.</b>	<b>RBEM721V1001101-7</b>
<b>REV</b>	<b>2</b>
<b>MAT'L</b> A36/1018/1020 HR	
<b>HEAT</b>	
<b>TREAT</b>	
<b>FINISH</b> SEE -1	
<b>SPEC</b>	
<b>DRAWN BY:</b> MACKOVJAK	
<b>CHECKED:</b> DUERFELDT	
<b>OPPS APPR:</b> ANDERSON	
<b>QA APPR:</b> LINDSAY	
<b>APPROVED:</b> GILBERT	
<b>USED ON MODEL</b>	
<b>H175</b>	
<b>SCALE</b>	<b>1:2</b>
<b>DATE</b>	<b>11/17/2016</b>
<b>SHEET 5 OF 16</b>	

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

.XXX ± .010 FRACTIONS ± 1/8

.XX ± .03 ANGLES ± 1°

.X ± .1 SURFACES = 125 ✓

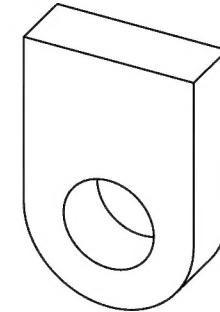
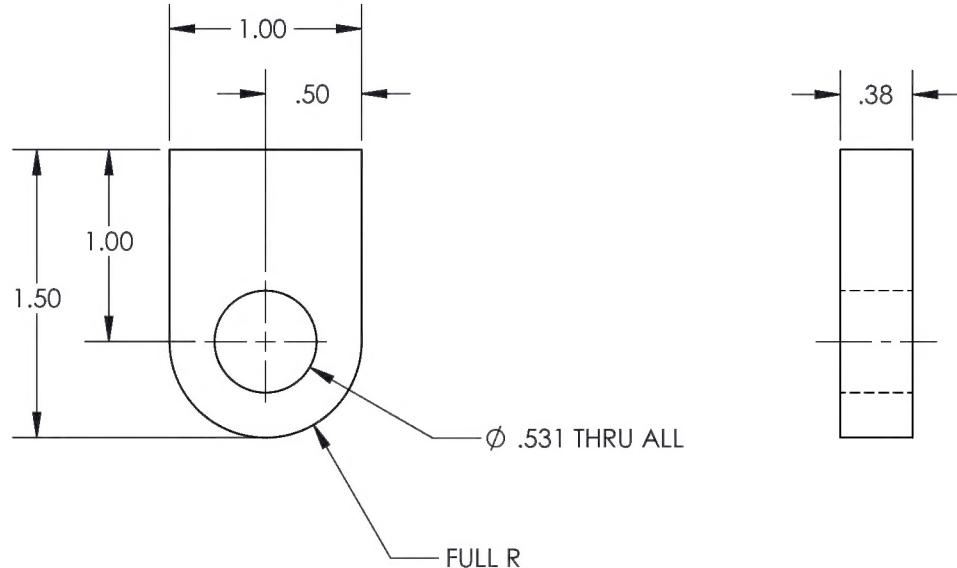
1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY  
AFTER PLATING

3. INTERPRET DIM AND TOL PER  
ASME Y14.5M-2009

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



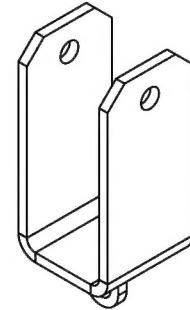
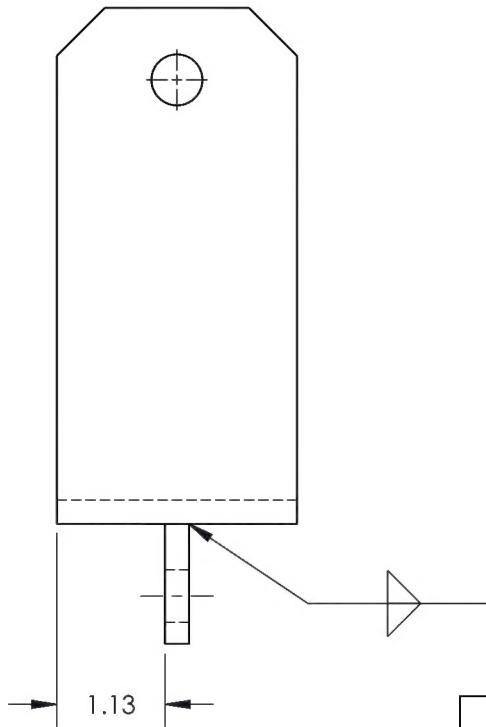
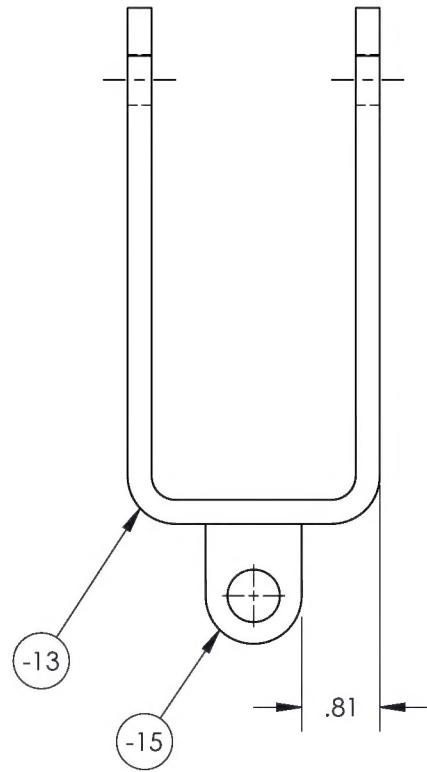
-9

### ADJUSTMENT TAB

			
<b>TITLE</b> <b>ENGINE SLING</b>			
<b>DWG NO.</b> <b>RBEM721V1001101-9</b>			<b>REV</b> <b>2</b>
<b>MATL</b> A36/1018/1020 HR		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
<b>HEAT</b> <b>TREAT</b>		$.XXX \pm .010$ FRACTIONS $\pm 1/8$	
<b>FINISH</b> SEE -1		$.XX \pm .03$ ANGLES $\pm 1^\circ$	
<b>SPEC</b>		$X \pm .1$ SURFACES = 125	
<b>DRAWN BY:</b> MACKOVJAK		1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ OR $.015R$	
<b>CHECKED:</b> DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>OPPS APPR:</b> ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
<b>QA APPR:</b> LINDSAY		USED ON MODEL	
<b>APPROVED:</b> GILBERT		H175	
<b>SCALE</b>	1:1	<b>DATE</b>	11/17/2016
		<b>SHEET 6 OF 16</b>	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0128	-11 DELETED INK STAMP NOTE.	5/31/2017	RJC	JAG



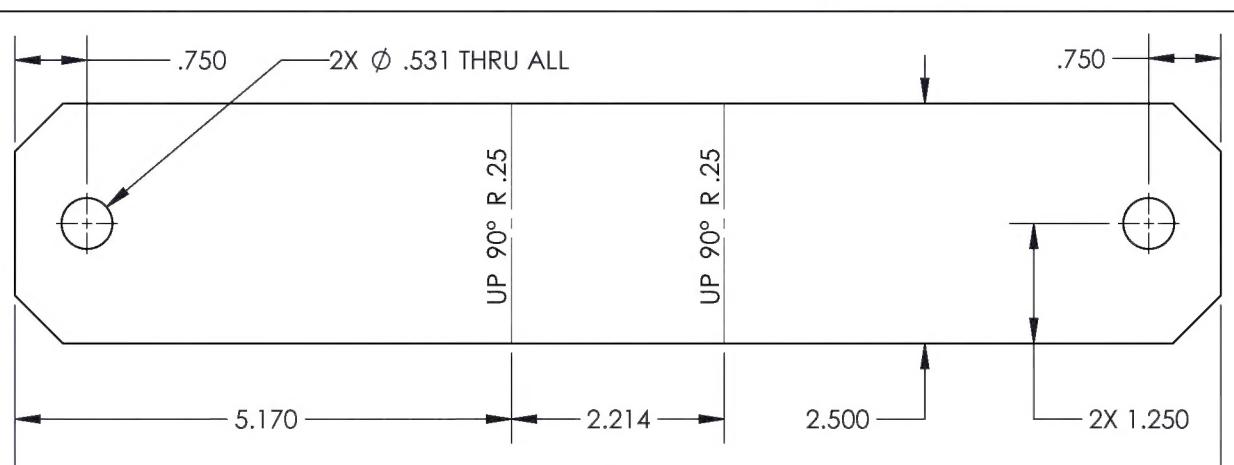
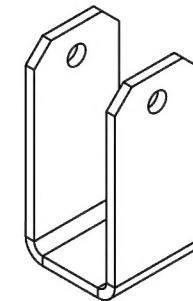
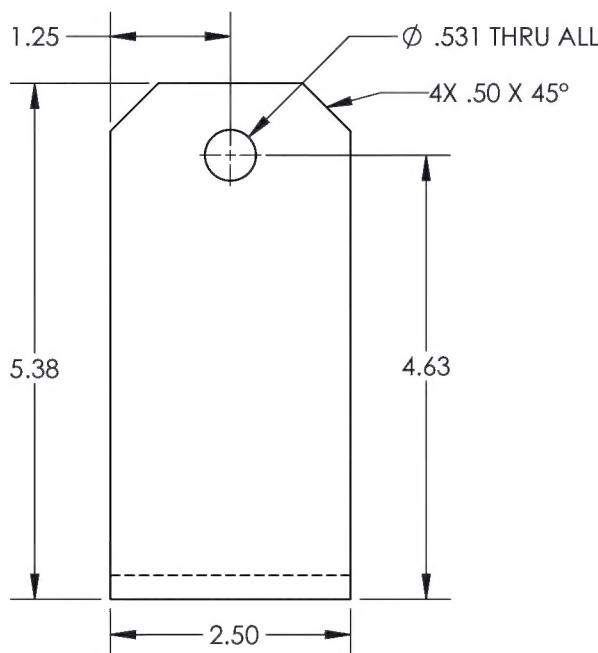
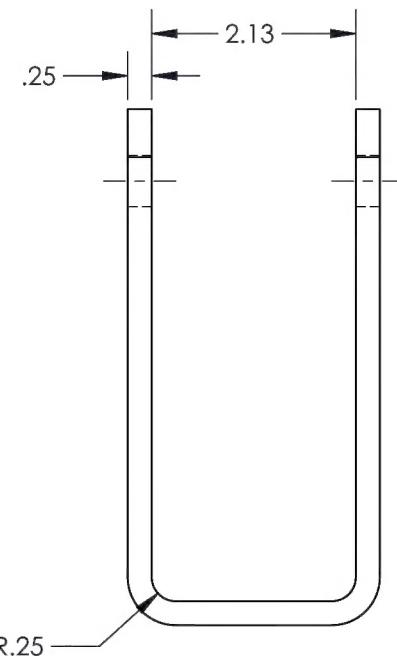
-11

CRADLE WELDMENT

TITLE	
DART AEROSPACE	
ENGINE SLING	
DWG NO. RBEM721V1001101-11	
REV 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
MAT'L	
HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538	
DRAWN BY:	MACKOVJAK
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
H175	
SCALE	1:2
DATE	11/17/2016
SHEET 7 OF 16	

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REV		ECR		REVISIONS			DESCRIPTION		DATE		INITIAL	APPROVED
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FLAT PATTERN FOR REFERENCE ONLY

(13)

CRADLE

<b>DART</b> AEROSPACE	
TITLE	
DWG NO.	
MAT'L	A36/1018/1020 HR
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -11	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
DRAWN BY:	MACKOVJAK
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:2
DATE	11/17/2016
SHEET 8 OF 16	

2

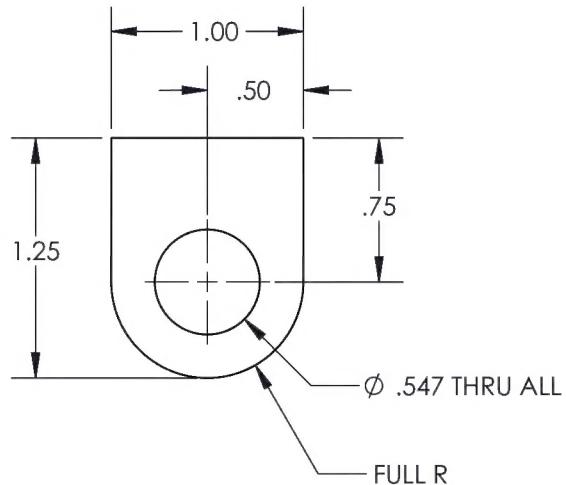
1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY  
AFTER PLATING
3. INTERPRET DIM AND TOL PER  
ASME Y14.5M-2009

USED ON MODEL

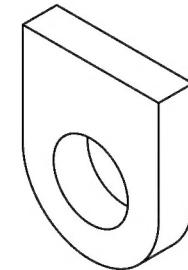
H175

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REV		ECR		REVISIONS		
				DESCRIPTION		DATE
				INITIAL	APPROVED	



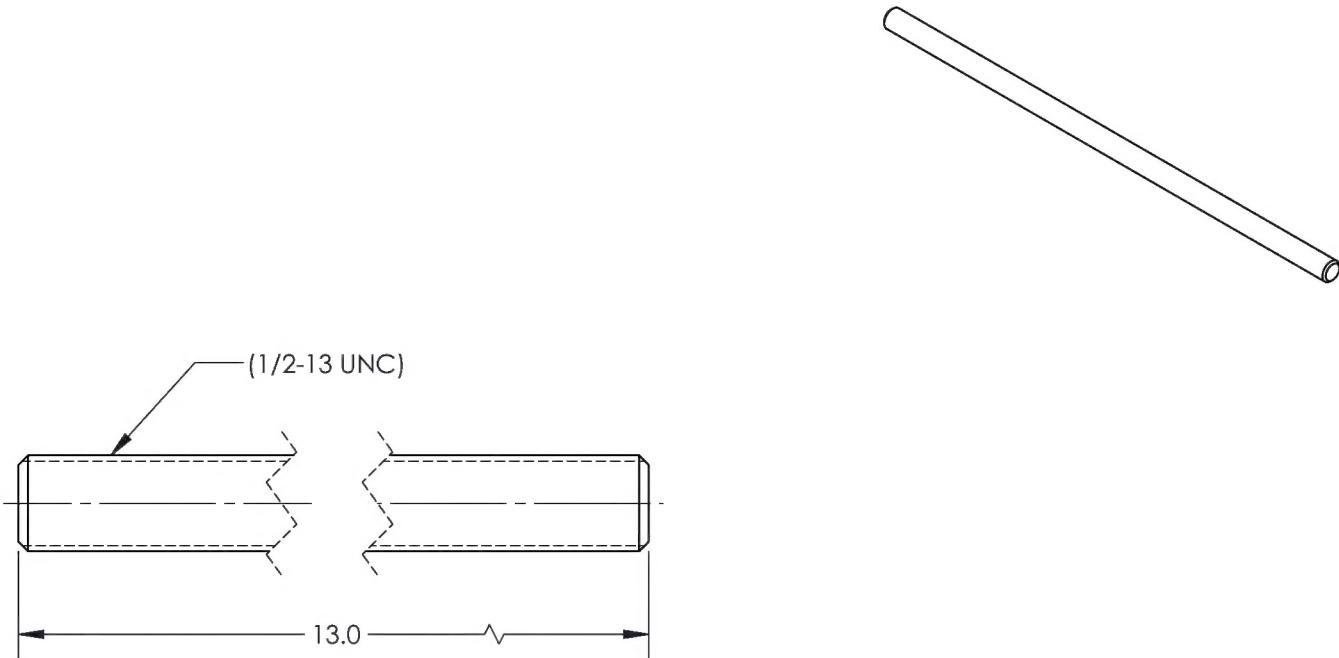
-15  
CRADLE TAB



 <b>TITLE</b> <b>ENGINE SLING</b>		<b>DWG NO.</b> <b>RBEM721V1001101-15</b>	<b>REV</b> <b>2</b>

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REV		ECR		REVISIONS		
				DESCRIPTION		DATE
				INITIAL	APPROVED	



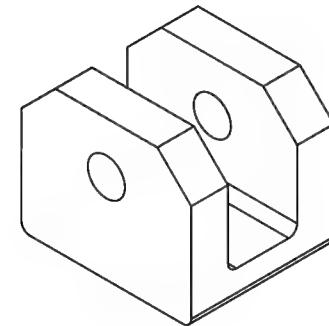
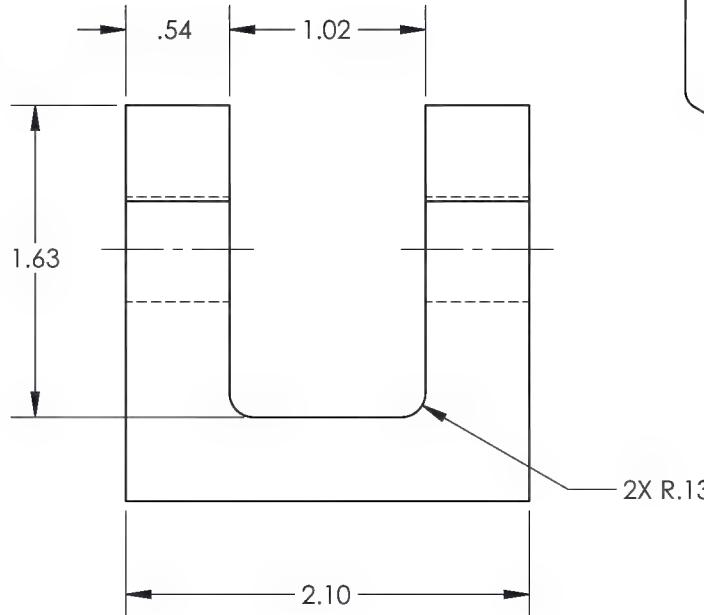
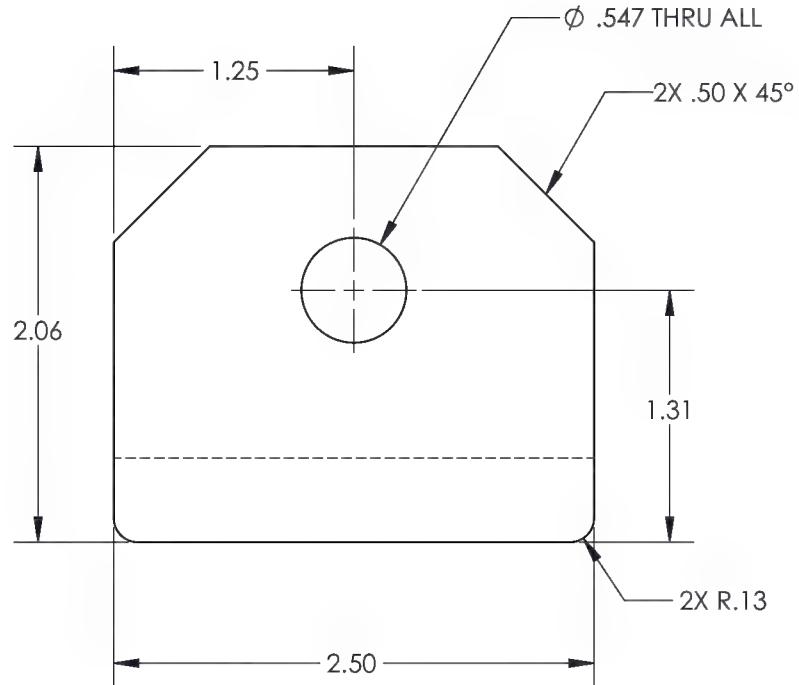
ADJUSTMENT ROD

(-17)

DART AEROSPACE	
TITLE	
ENGINE SLING	
DWG NO. RBEM721V1001101-17	
REV 2	
MATERIAL S.S. UNLESS OTHERWISE SPECIFIED HEAT DIMENSIONS ARE IN INCHES TREAT FRACTIONS $\pm 1/8$ FINISH ANGLES $\pm 1^\circ$ SPEC SURFACES = 125	
.XXX $\pm .010$ .XX $\pm .03$ X $\pm .1$	
DRAWN BY: MACKOVJAK CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 1:1	DATE 11/17/2016
SHEET 10 OF 16	

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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



CRADLE SPACER

(-19)

DART AEROSPACE	
TITLE	
ENGINE SLING	
DWG NO. RBEM721V1001101-19	
REV 2	
MAT'L 6061	
HEAT	
TREAT	
FINISH CLEAR ANODIZE	
SPEC MIL-A-8625F, TYPE II, CLASS I	
DRAWN BY: MACKOVJAK	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL	
H175	
SCALE 1:1	DATE 11/17/2016
SHEET 11 OF 16	

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/8

.XX ± .01 ANGLES ± 5°

.X ± .1 SURFACES = 125 ✓

1. BREAK ALL SHARP EDGES

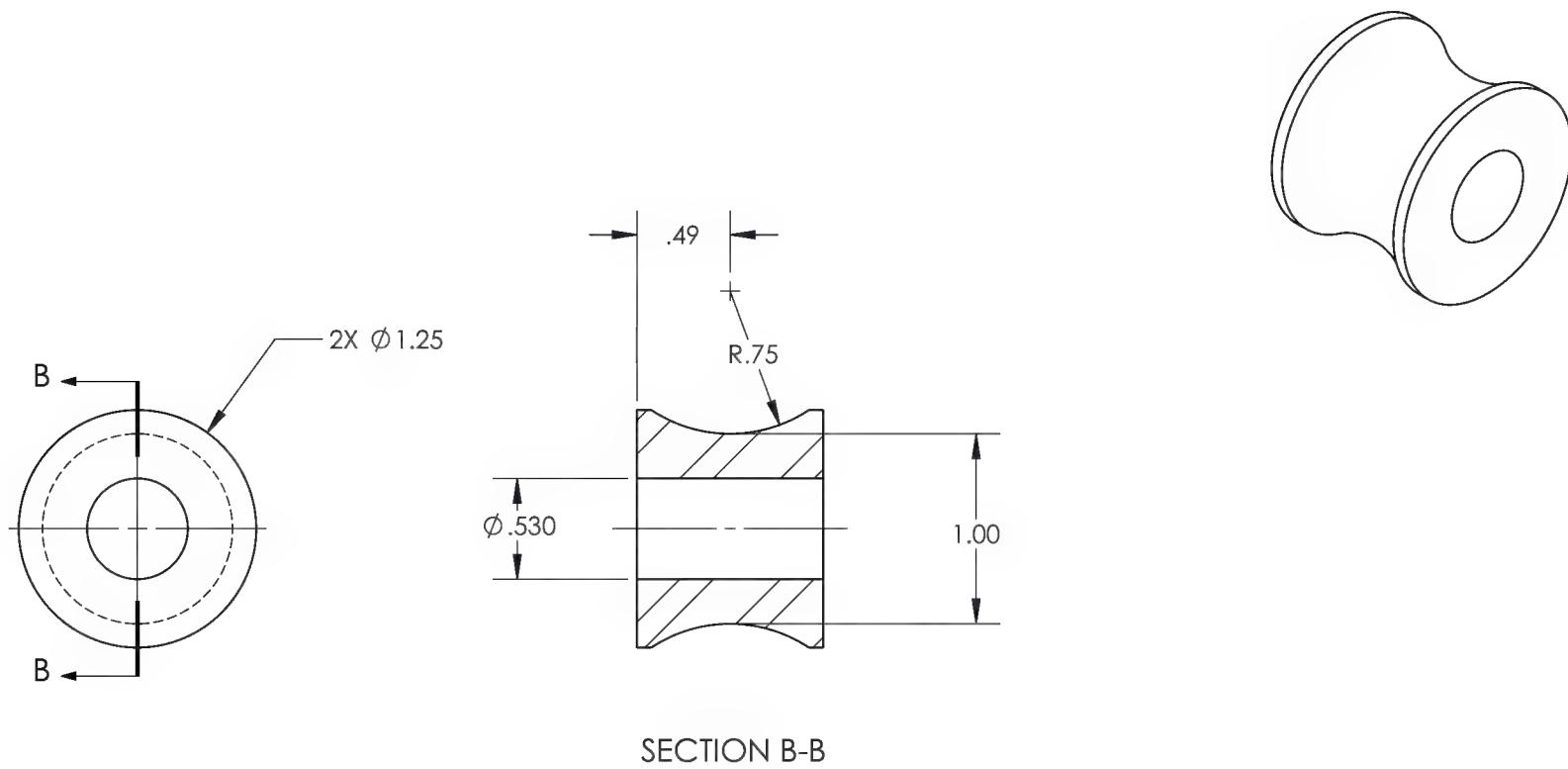
.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY

AFTER PLATING

3. INTERPRET DIM AND TOL PER

ASME Y14.5M-2009



(-21)

HOIST SPACER

DART AEROSPACE	
TITLE	
ENGINE SLING	
DWG NO. RBEM721V1001101-21	
REV 2	
MATERIAL S.S. 303	
HEAT	
TREAT	
FINISH	
SPEC	
DRAWN BY: MACKOVJAK	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 11/17/2016
SHEET 12 OF 16	

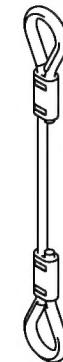
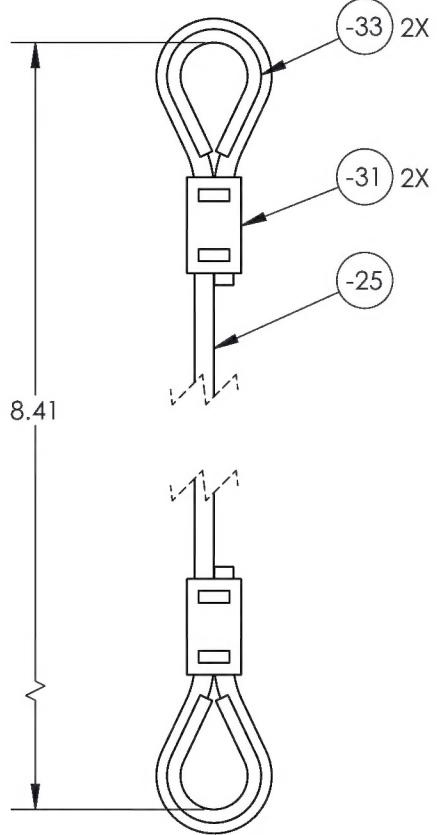
UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
.XXX ± .005 FRACTIONS ± 1/8  
.XX ± .01 ANGLES ± 5°  
.X ± .1 SURFACES = 125 ✓

1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

USED ON MODEL  
H175

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0128	-23 ADDED NOTE.	5/31/2017	RJC	JAG



NOTE:  
EACH CABLE MUST BE TESTED TO 455 LBS.



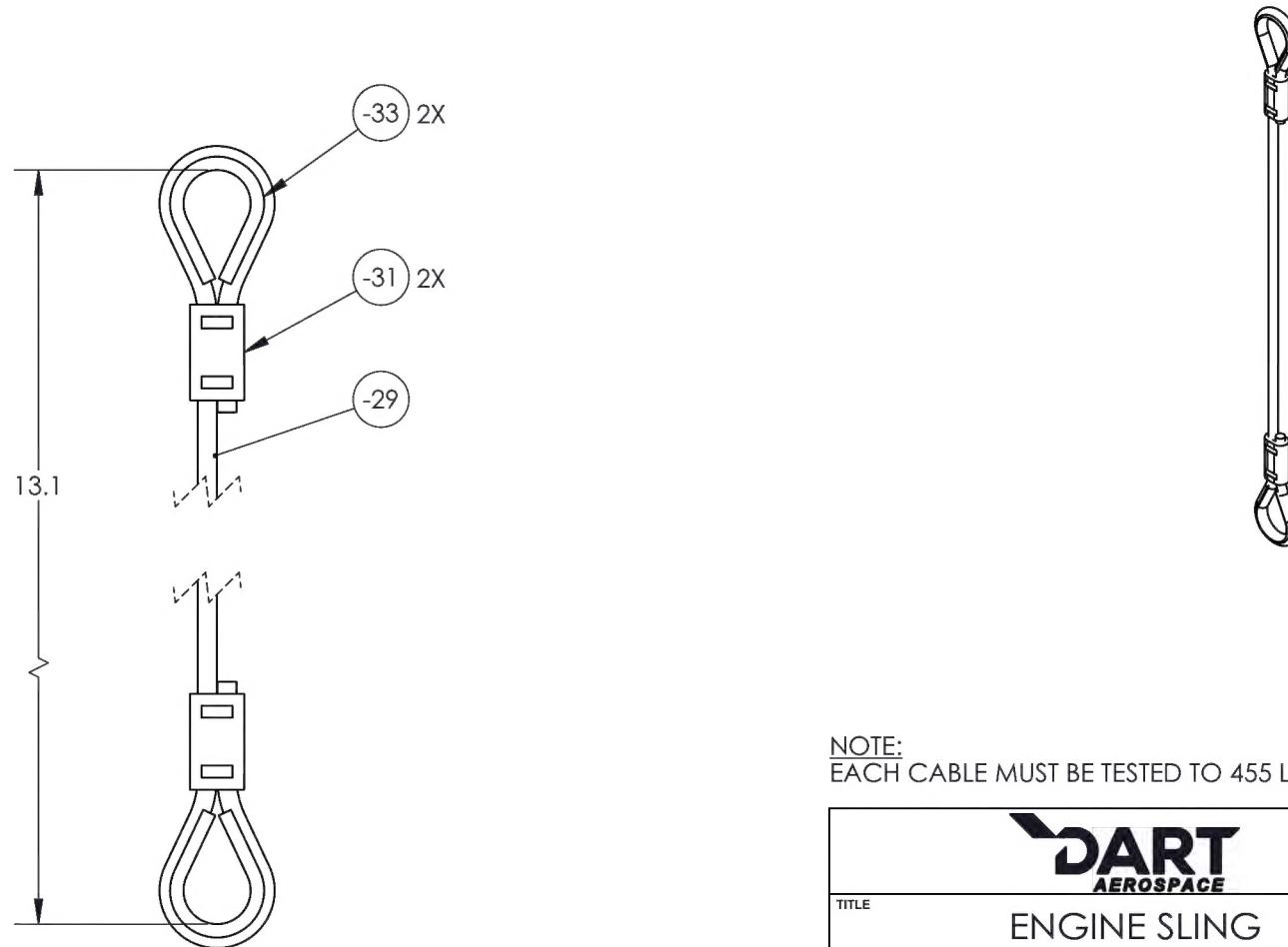
TITLE	
ENGINE SLING	
DWG NO. RBEM721V1001101-23	
REV	2
MATERIAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT	
.000 ± .010 FRACTIONS ± 1/8	
FINISH	
.00 ± .03 ANGLES ± 1°	
SPEC	
.X ± .1 SURFACES = 125 ✓	
DRAWN BY: MACKOVJAK	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DUERFELDT	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY USED ON MODEL	
APPROVED: GILBERT H175	
SCALE	1:2
DATE	11/16/2016
SHEET 13 OF 16	

(-23)

SHORT CABLE ASSEMBLY

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0128	-27 ADDED NOTE.	5/31/2017	RJC	JAG



(-27)

LONG CABLE ASSEMBLY

TITLE		REV	
ENGINE SLING		2	
DWG NO.		RBEM721V1001101-27	
MATERIAL			
HEAT			
TREAT			
FINISH			
SPEC			
DRAWN BY: MACKOVJAK			
CHECKED: DUERFELDT			
OPPS APPR: ANDERSON			
QA APPR: LINDSAY			
APPROVED: GILBERT			
SCALE	1:2	DATE	11/16/2016
SHEET 14 OF 16			

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
.XXX ± .010 FRACTIONS ± 1/8  
.XX ± .03 ANGLES ± 1°  
X ± .1 SURFACES = 125 ✓

1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R  
2. DIMENSIONAL LIMITS APPLY  
AFTER PLATING  
3. INTERPRET DIM AND TOL PER  
ASME Y14.5M-2009

USED ON MODEL  
H175

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0128	-49 ADDED STICKER & DWG.	5/31/2017	RJC	JAG



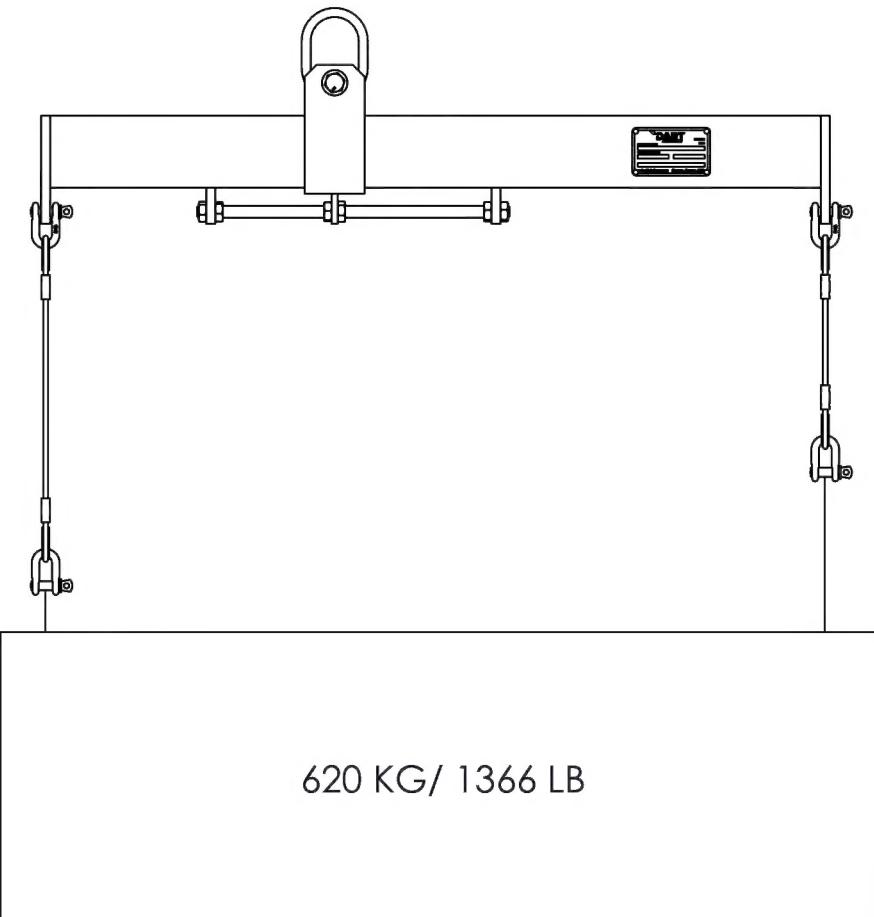
-49

STICKER

	
TITLE	ENGINE SLING
DWG NO.	RBEM721V1001101-49
REV	2
MAT'L	BLACK CUT VINYL
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX $\pm$ .005 FRACTIONS $\pm$ 1/8
SPEC	.XX $\pm$ .01 ANGLES $\pm$ 5°
DRAWN BY:	CLOUGH
CHECKED:	MACKOVJAK
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	H175
SCALE	1:1
DATE	5/31/2017
SHEET 15 OF 16	

INSPECTION & TESTING PROCEDURES FOR:  
RBEM721V1001101, ENGINE SLING.

THIS ASSEMBLY SHOULD BE INSPECTED BEFORE EACH USE.  
REPLACE ANY ITEMS THAT ARE DAMAGED OR SUSPECTED  
OF DAMAGE BEFORE USING!



FIRST ARTICLE WEIGHT TEST

1. AFTER INSPECTION, PLACE ASSEMBLY ON AN OVERHEAD LIFTING DEVICE. ATTACH SLING TO AN APPROPRIATE TEST WEIGHT OF 620 Kg / 1366 LBS.
2. LIFT WEIGHT FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, DISTORTION OR DAMAGED/FRAYED STRAPS.
3. REMOVE WEIGHT AND RE-INSPECT SLING, CHECKING FOR STRESS CRACKS, BENDING, DISTORTIONS OR DAMAGED/FRAYED STRAPS.

INSPECTOR: \_\_\_\_\_

TESTER: \_\_\_\_\_

S.N.: \_\_\_\_\_

DATE: \_\_\_\_\_

 190 S. Danebo Ave., Eugene, OR. 97402 1-800-556-4166 e-mail: sales@dartaero.com dartaerospace.com	
TITLE ENGINE SLING	
DWG NO. RBEM721V1001101	REV 2
SCALE 1:8	DATE 11/17/2016
SHEET 16 OF 16	